SUBMITTAL
CREMCO–ANACO STANDARD NO–HUB COUPLING

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Certifications & Standards

Tested & Certified to:
ASTM C1277
ASTM C564
CSA B602
IAPMO File 2206

Material Specifications:

Clamp: Type 301 AISI stainless steel

Screw: Type 305 AISI or 304L stainless steel 5/16" head.

Shield: Type 301 AISI stainless steel, corrugated.

Shield thickness 0.0075

Gasket: The gasket shall be manufactured from a properly vulcanized virgin compound in which the primary elastomer is polychloroprene (neoprene) conforming to ASTM C 564. Oil Immersion test: 80% max. Volume Change after immersion in IRM 903 for 70 hours at 212° F.

Size	Width	No. of Straps	Torque
1.5” - 4”	2.125	2	60
5” & 6”	2.125	2	60
8”	4.0	4	60

Cremco-Anaco No-Hub couplings consist of a stainless steel shield, clamp assembly and a Neoprene gasket. The couplings are used to join hubless cast iron pipe and fittings made to CISPI 301 and/or ASTM A 888. Coupling sizes range from 1.5”, 2”- 4“, 5”, 6“ and 8” diameters. The stainless steel shield and clamp assemblies are corrosion resistant.

Cremco-Anaco Standard couplings are designed to provide safe, secure and leak-proof joints, even when subjected to vibration, seismic tremors, expansion and contraction, deflection up to 5 degrees, heat, and the variety of chemicals that commonly pass through a drain waste and vent system.

The 2“ through 4" diameter couplings consist of a 2 1/8" wide corrugated 301 stainless steel shield in conjunction with two (2) stainless steel clamps and a 5/16” screw, secured in place by means of an affixed and “floating” eyelet to allow the clamp “travel” during tightening.

The 6" diameter couplings consist of a 3" wide and 8“ are 4” wide corrugated 301 stainless steel shield in conjunction with four (4) stainless steel clamps and a 5/16” screw secured in place by means of an affixed and “floating” eyelet to allow the clamp “travel” during tightening.

All Cremco-Anaco Standard No-Hub Couplings are designed to be installed with a pre-set torque wrench calibrated at 60-inch pounds to accommodate the 5/16" Hex Head screw.